

Basis Weight	Thickness	Stiffness (Taber 15°)	
		mN·m (±10%)	
		CD	MD
g/m ²	μm		
±3%			
170	205±10	1.4	2.8
190	250±10	1.8	3.4
210	275±10	2.3	4.8
230	315±10	3.3	6.6
250	345±15	4.2	8.2
270	375±15	5.2	10.6
280	380±15	5.7	11.8
300	410±15	7.2	13.8
325	460±15	8.8	14.2
350	495±15	11.1	20.2
400	560±15	15.0	29.5

Property	Unit	Value
PPS (Top)	μm	≤ 1.4
Moisture	%	7.0
Brightness (Top)	%	90.0±2.0
75°Gloss(Top)	%	50±5
IGT Blister(Top)	m/s	≥1.50
COBB Test(60s) (Top)	g/m ²	40±15
PLY Bonding	J/m ²	≥130
SQUARENESS	mm	≤2
SIZE DEVIATION / UNEVEN END FACE	mm	0-2

Test condition (ISO): temp 23±1°C, rel. humidity 50±2%